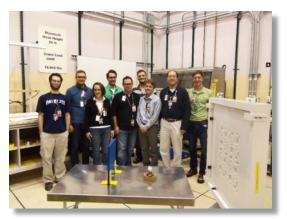
## Device Assembly Facility



Fissionable Material	Mass Limit
Pu in metal/compounds/dry residues	≤3,000 g
<sup>233</sup> U in metal/compounds/dry residues	≤3,000 g
Pu in oxide	≤ 4,400 g
<sup>233</sup> U in oxide	≤ 4,400 g
<sup>235</sup> U in hydride	≤ 3,000 g
<sup>235</sup> U in metal/compounds (excluding hydride)/dry residues	≤ 10,000 g
<sup>237</sup> Np Sphere	~6 kg Np
BeRP Ball	~4.5 kg Pu
Rocky Flats Shells (1-24)	~13.7 kg HEU
One Thor Core Piece	~2-4 kg Pu



Reflector Material	Type	Thickness Restriction
Copper		Total thickness of these
Nickel		reflectors shall not exceed
Stainless Steel 304		1 inch
Tungsten	A	
Natural Uranium		
Depleted Uranium		
Cadmium		
Carbon Steel		The total combined
Iron	В	thickness of Type A and B
Lead		reflectors shall not exceed 1 inch if Type A reflectors
Lucite		are present.
Polyethylene		If no Type A reflectors are
Borated Polyethylene		used, an unlimited
Manganese		thickness of Type B
Boroflex		reflectors may be used.
Aluminum		Unlimited thickness of
Thorium		these materials in any
Mock HE1	С	combination may be used.
Mock HE2		
Mock HE3		





