



# Nuclear Fuel Cycle and Proliferation Monitoring

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# Outline

- Fuel cycle overview
- Used fuel reprocessing and management
- Proliferation risk of separations technology
- Examples of fuel cycle analysis
- Lattice physics modeling of fission products
- FP transport monitoring

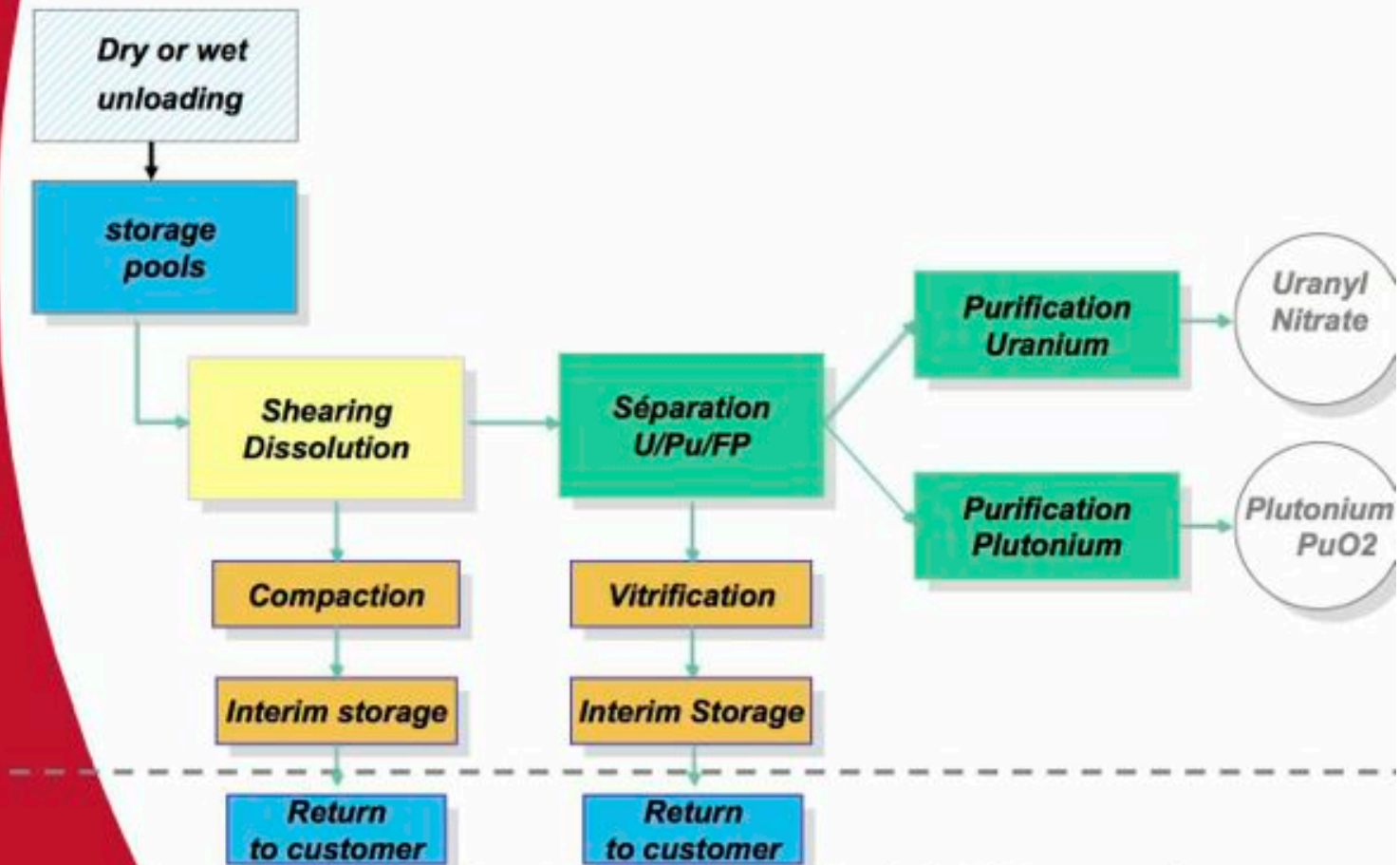


# Overview on Nuclear Fuel Cycle

- LWRs operate with once-through closed cycles using  $\text{UO}_2$  with  $<5.0$  wt% enrichment and discharge burnup of 40~50 MWd/kgHM.
- LWR used fuel composition:
  - 3~5% fission products
  - 1% transuranics, 0.1% minor actinides [Np, Am, Cm]
  - 94~95% U.
- Current French recycling strategy:
  - Separate MA + FP + assembly metal and store vitrified logs above ground
  - Recycle  $(\text{Pu}+\text{U})\text{O}_2$  [MOX] once only in PWRs,  $\frac{1}{4}$  core
  - Store once-recycled MOX assemblies above ground
  - PUREX process used for reprocessing and vitrification.
- Pyroprocessing technology used for U-Pu-Zr metallic fuel from sodium-cooled fast reactor and under development for LWR fuel.

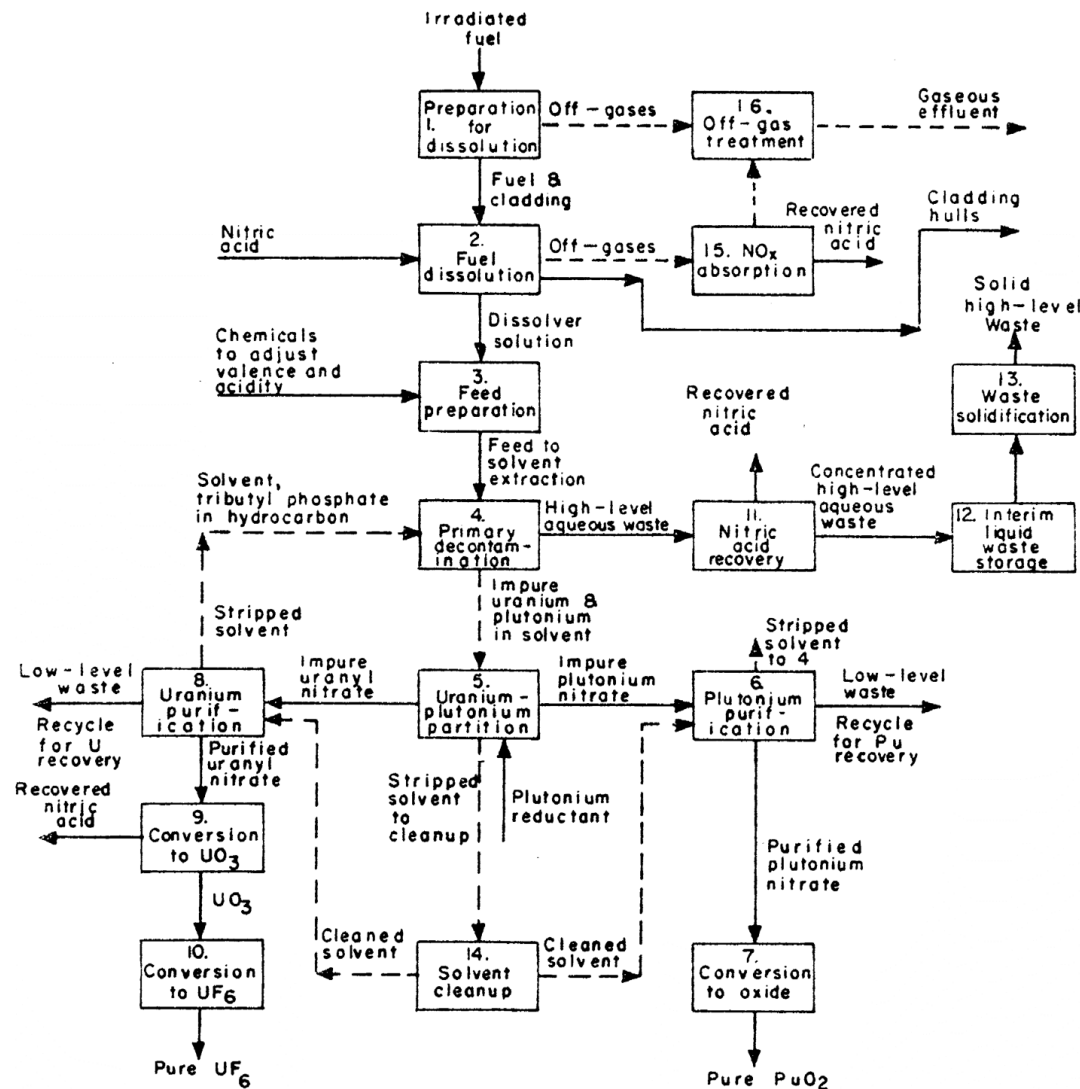


## Spent fuel reprocessing (simplified diagram)



*Material and waste remain the property of electricity companies  
and all products are returned to them*

# Principal Steps of PUREX Process





# Storage pool at La Hague

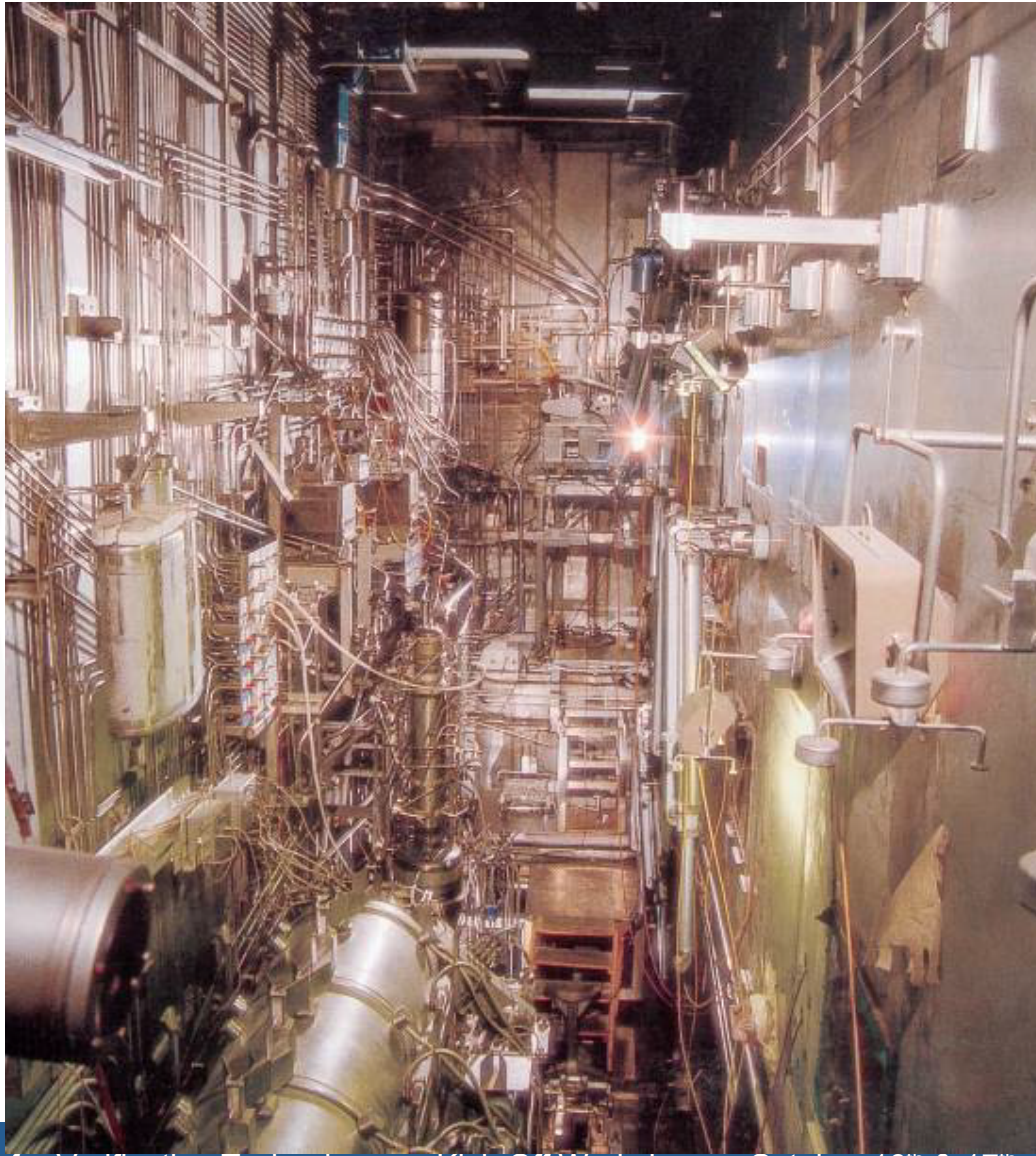


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# Vitrification cell at La Hague

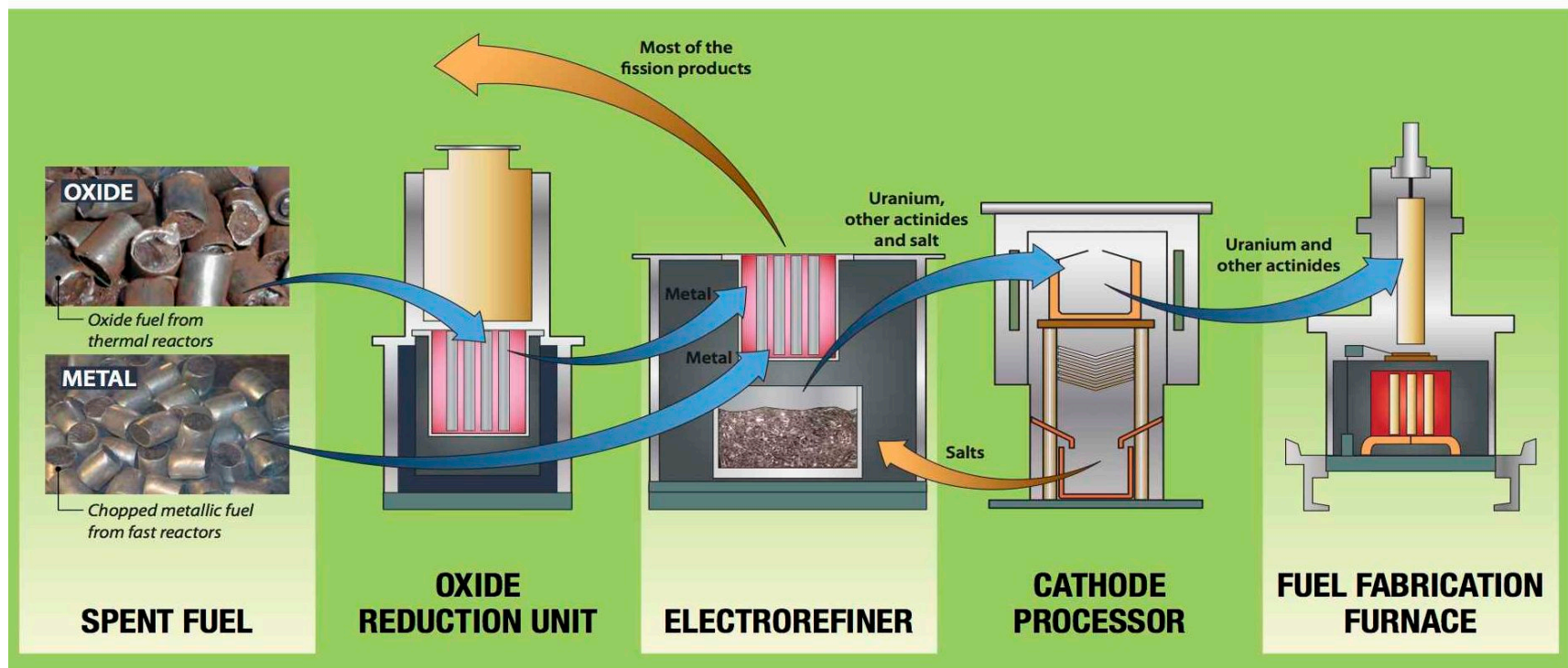


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# Pyroprocessing Technology

- U-Pu metallic fuel is loaded at an anode in a molten salt electro-refiner.
- Electric current dissolves used fuel and plates out U-Pu on the cathode.



<http://www.ne.anl.gov/About/headlines/20120723.shtml>



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# Proliferation Potential of Separations Technology

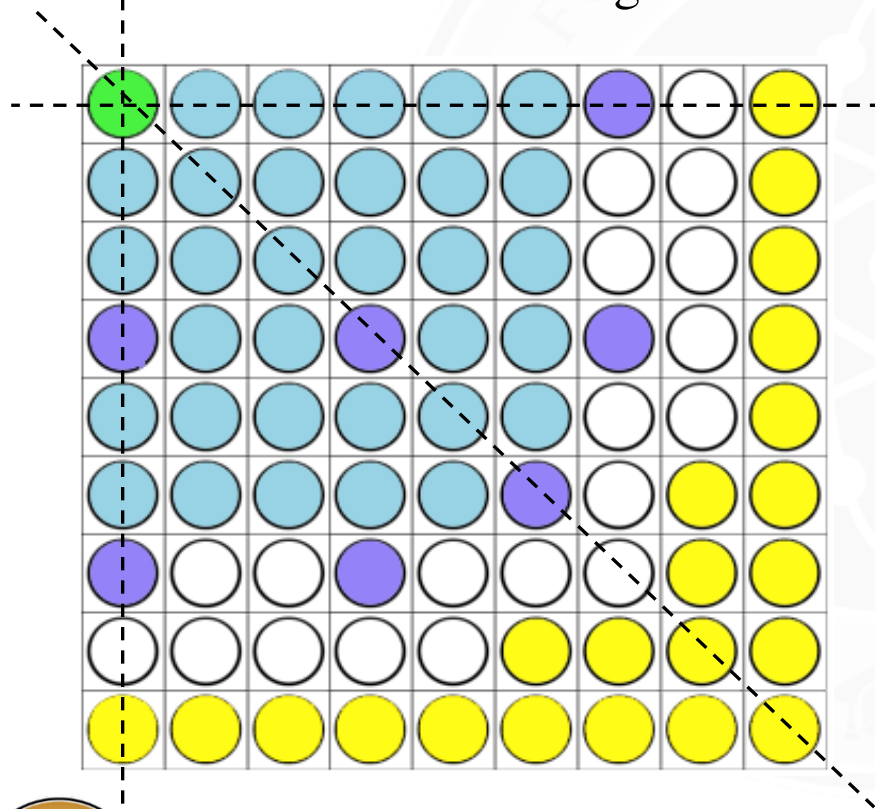
- Aqueous Process (PUREX)
  - Separates SNM but the material is protected via safeguards steps and physical protection in production facilities.
  - Modifying extractants and/or reductants could yield a separated stream of SNM.
- Non-aqueous Process (Pyroprocessing)
  - Batch process involving electro-refining technology in molten salt.
  - FPs (lanthanides) are lumped with SNM providing proliferation barrier.
  - Chemical composition of the salt may be adjusted to collect SNM.
  - Primarily developed for reprocessing of U-Pu-Zr metallic fuel.
- No separations technology is proliferation proof.








# Alternate LWR Cycle: Th-Pu MOX

## Thorium-Based Mixed-Oxide (TMOX) Assembly

Standard 17x17 PWR assembly  
with 33% MOX loading



- Natural Th serves as the host for Pu in the MOX.
- TMOX not only stabilizes Pu inventory, but consumes Pu.
- Denaturing Th with  $^{238}\text{U}$  reduces  $^{233}\text{U}$  proliferation risk.

-   $(\text{Th}, ^{233}\text{U})\text{O}_2 + \text{Er Pin}$
-   $(\text{Th}, ^{233}\text{U})\text{O}_2$
-   $(\text{Th}, \text{Pu})\text{O}_2 \text{ MOX Pin}$
-  Guide Tube
-  Instrument Tube

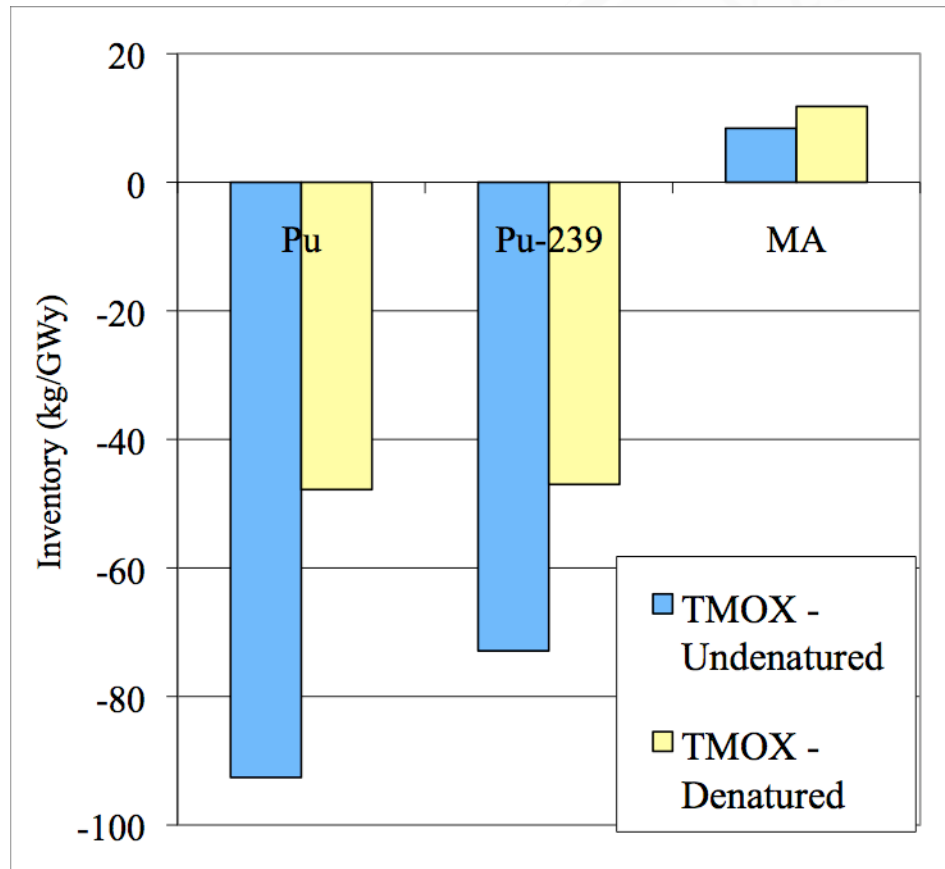


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# TMOX Performance

## Net Change in Inventory



- With **zero**  $^{239}\text{Pu}$  production, once-through TMOX allows for a deep burn of the initial Pu loading:
  - **95%  $^{239}\text{Pu}$  destruction**
  - **70 % total Pu destruction**
- Denaturing U via adding natural U deteriorates the Pu depletion capability.
- Natural U also leads to a larger MA production.

Sacrifice Pu depletion and waste reduction for proliferation resistance





# Anti-neutrino Monitoring of Reactor Fuel

- Number of anti-neutrino produced per fission depends significantly on fissionable nuclides:

$^{235}\text{U}$ : 1.9

$^{238}\text{U}$ : 2.4

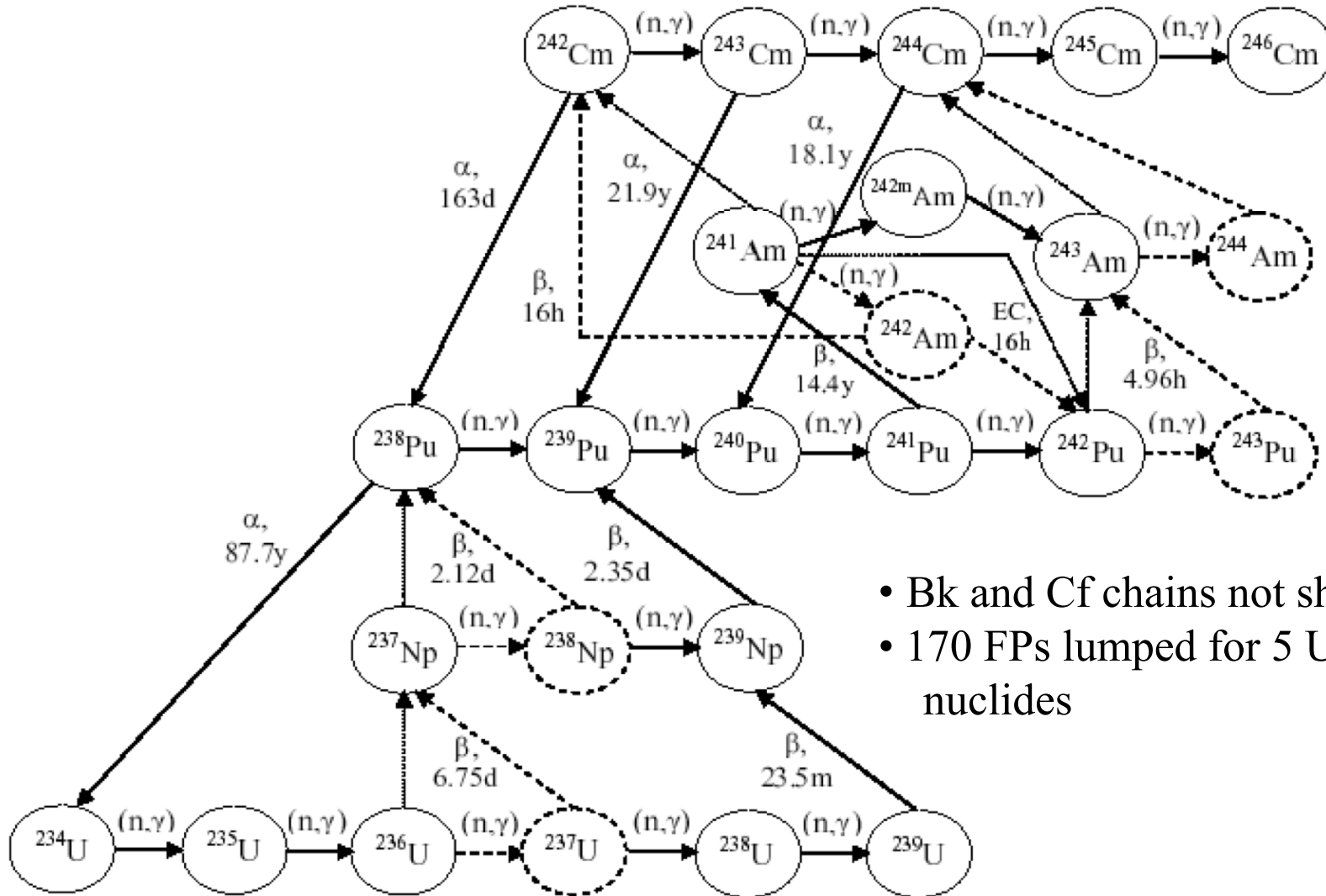
$^{239}\text{Pu}$ : 1.5

$^{241}\text{Pu}$ : 1.8

- Total anti-neutrino production rate in LWR core could be 10% different between  $\text{UO}_2$  and MOX fuel.
- Total anti-neutrino production rate in SFR core could be 20% different between  $\text{UO}_2$  and WG-Pu fuel.
- Need accurate data for anti-neutrino production rates for fertile Pu and higher actinides to be able to monitor fuel swaps accurately.



# Typical Decay Chain for U-Pu Fuel Cycle



- Bk and Cf chains not shown
- 170 FPs lumped for 5 U/Pu nuclides



# Fission Products for Radionuclide Monitoring

- NAS Report (2012) suggests increased development of radionuclide transport monitoring with the International Monitoring System.
- Lattice physics codes developed for reactor design and fuel depletion calculations focus on nuclides with large neutron absorption cross section:

$$^{135}\text{Xe}: \sigma_a \simeq 2.7 \times 10^6 \text{ b}, t_{1/2} = 9.1 \text{ h}$$

$$^{133}\text{Xe}: \sigma_a \simeq 190 \text{ b}, t_{1/2} = 5.2 \text{ d}$$

$$^{133m}\text{Xe}: \sigma_a (?), t_{1/2} = 2.2 \text{ d}$$

- Remaining 170 FP nuclides are lumped for 5 major U and Pu nuclides.
- ENDF-VII offers nuclear data for ~400 nuclides and TENDL-2013 includes >2000 nuclides.
- Isotopic depletion code ORIGEN represents 1119 FPs but performs one-group ENDF-VI calculations for a few pre-calculated neutron spectra.
- Need to develop accurate FP generation and transmutation modeling capability for representative fuel designs.

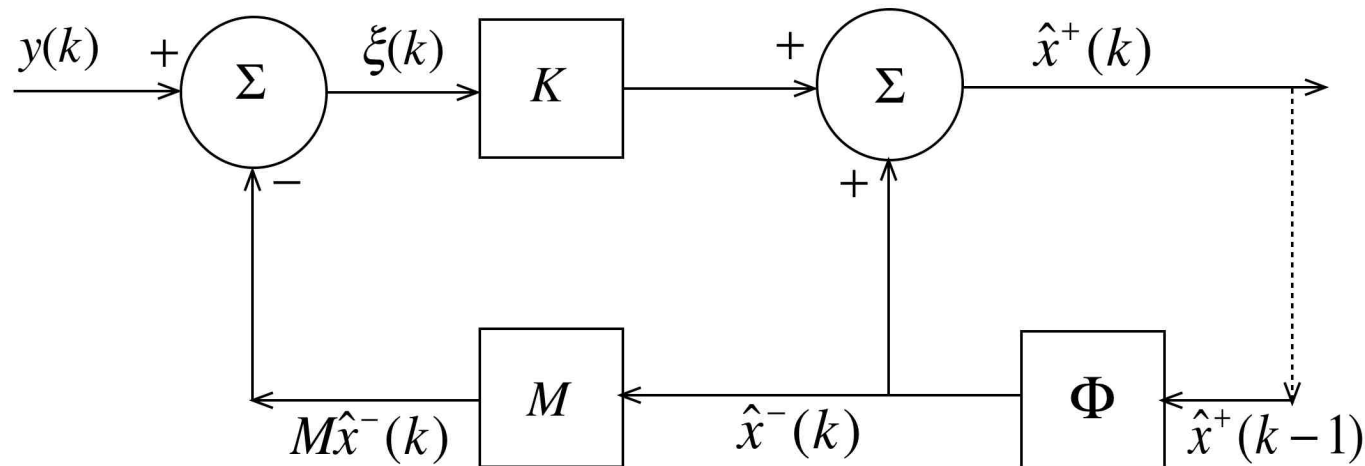




# Time-dependent Radionuclide Transport Modeling

- Kalman filter generates minimum-variance (optimal) estimates for time-dependent system behavior combining uncertain system predictions with noisy observations.
- The filter algorithm naturally accounts for multi-modal observations.
- Recent developments of unscented Kalman filter overcomes the limitation of traditional algorithm requiring linear system representation.

$$\xi(k) = y(k) - M\hat{x}^-(k)$$



# Nuclear Fuel Cycle Analysis and FP Monitoring

- Fuel cycle simulation code VISION represents fuel inventories, material flows, transmutations, economics, and other system interactions for nuclear reactor systems.
- VISION comprises several Excel I/O files built around Powersim system dynamics simulation software.
- Cyclus performs fuel cycle simulations using agent-based algorithms with agent interactions represented via dynamic resource exchange.
- Agent structure allows flexibility in implementing various fuel cycle scenarios and modes of interactions between systems.
- Proliferation markers, e.g.,  $^{85}\text{Kr}$ ,  $^{129}\text{I}$ , and  $^3\text{H}$  in the off-gas stream of the PUREX process or  $^{133}\text{Xe}$ ,  $^{131}\text{I}$ , or  $^{137}\text{Cs}$  emission from clandestine tests could be tracked via Kalman filter and incorporated as a Cyclus agent.
- Ability to model and track FPs accurately will be useful for cross-calibration and benchmarking of IMS data.

